KALIMO GLOBAL ECO



Taking into consideration the importance of reducing the environmental footprint in Fashion, Kalimo partnered up with different yarn suppliers to build fabrics that are more sustainable. Here you will find the different options of fabrics styles along with information on their sustainable aspects.

Contact your account executive for details on how to request labels and any other inquiries.

Eco Fabrics.



Portners.





Waech

We offer fabrics free of any harmful substance.

By Lenzing

By Birla Cellulose

We reuse the same dyeing water for multiple batches.

RECYCLED YARN

STYLE #9135 Tex Softcell Soul Eco + Ecomade 94%Nylon6%Spandex 287 g/m2

LYCRA[®] EcoMade[™] yarn is the first recycled yarn from the LYCRA company. It is produced with pre-consumer recycled materials (waste collected at the company's manufacturing sites, blended with virgin fiber at specific concentrations). This reduces waste and puts it back into production.

STYLE #9136 Fine Rib Softcell Soul Eco + Ecomade 89% Nylon 11% Spandex 243 g/m2

STYLE #9144 New Softcell Soul Eco + Ecomade 90% Nylon 10% Spandex 270 g/m2 7



ENVIRONMENTALLY-CONSCIOUS

STYLE #9145 Liberty Opaque Ecomade 90% Nylon 10% Spandex 240 g/m2



STYLE #9148 Liberty Gloss Ecomade 92% Nylon 8% Spandex 270 g/m2

HOW TO REQUEST YOUR ECOMADE HANGTAG

Before initiating the process, you will need:

- Company details
- The brand and the type of hangtag you are requesting and its reference code
- Garment information: type, name of buyer or garment brand
- Fabric details: hangtag fast track code or fabric style number, composition, weight & measurement
- Details of the fabric supplier and supporting documents

STEPS:

- Access: <u>https://lycra.secure.force.com/</u> hangtags/
- **2.** Fill out the first information requests then select: order hangtags
- **3.** Fill out the Information on garment/product and fabric.
- **4.** Provide the shipment instructions
- **5.** Select the hangtags
- 6. Review your order
- 7. After submitting the online request, please send the required supporting documents and garments as soon as possible to the designated The LYCRA Company office or lab.
- 8. For help, contact: <u>david.ingram@lycra.com</u> or <u>apparelinfo@lycra.com</u>



HANGTAG SAMPLE



Amni Soul.

Unlike other fibers that take decades to decompose, Amni Soul Eco takes approximately five years to break down once disposed in landfill, reducing the environmental impact and ensuring a better world for future generations. Test results* show that 90% of Amni Soul Eco yarn decomposed within 5 years as opposed to 7% decomposition of conventional polyamides in the same time frame. Garments made with Amni Soul Eco suffer no changes during the lifetime, even when stored, having a shelf life as long as conventional polyamides.

STYLE #9110 Super Liberty Soul Eco 87% Nylon 13% Spandex 210 g/m2



^{*}ASTM D5511 - Standard Test Method for Determining Anaerobic Biodegradation of Plastic Materials Under High-Solids

AMNI SOUL ECO. IS RECOMMENDED FOR COUNTRIES WHICH HAVE LANDFILL OR ANAEROBIC DIGESTION AS A METHOD FOR WASTE MANAGEMENT. Brand owners and retailers are responsible to follow local waste policy and legislation.



STYLE #9156 Wide Rib Softcell Soul Eco + Ecomade 90% Nylon 10% Spandex 270 g/m2

STYLE #9149

Rib Softcell Soul Eco + Ecomade 89% Nylon 11% Spandex 246 g/m2



HOW TO REQUEST YOUR AMNI SOUL ECO HANGTAG

Before initiating the process, please note important information:

- For the pieces to have the appeal of sustainability, they must have 85% biodegradable material in their composition, a minimum of 50% Amni Soul Eco® material and a maximum of 15% non-biodegradable materials.
- If the brand wants to communicate the Amni Soul Eco® yarn claims on websites, folders, social media, packaging, the company should contact Solvay for previous evaluation. Note: The brand is not allowed to create exclusive tags promoting the benefits of Rhodia threads.

STEPS:

- Contact Solvay team via email: <u>maria.casa@</u> <u>solvay.com</u> and <u>sergio.souza@solvay.com</u>
- 2. Send Solvay 2 garments that have the certified fabric along with its identification.
- **3.** After approval of the garments and its communication, Rhodia will issue a certification term that must be signed by both parties.
- **4.** At this point, your brand is already eligible. All you have to do is request the tags presenting the invoice with the purchase of the fabric used in that certified piece.







STYLE #3053 Lab Soul Modal 96% Modal 4% Spandex 223 g/m2



TENCEL[™] Modal fibers are predominantly manufactured from the renewable source of raw material beechwood. Sourced from sustainable forest.



STYLE #2608 Jiwa Lab Soul Modal 71% Modal 29% Polyester 200 g/m2



NATURALLY SMOOTH.



STYLE #4071 Tricot Lab Soul Modal 95% Modal 5% Spandex 260 g/m2

STYLE #6091

Rib Lab Soul Modal 94% Modal 6% Spandex 310 g/m2



CARING FOR **FUTURE GENERATIONS.**

STYLE #7198 Vidya Lab Soul Modal 72%Modal 28% Nylon 200 g/m2



HOW TO REQUEST YOUR TENCEL MODAL HANGTAG

Before initiating the process, you will need:

- Kalimo's Lenzing Certification
 Number
- Your company information (including Tax ID/EIN Number)

STEPS:

- 1. Register on Lenzing's website: <u>https://</u> <u>brandingservice.lenzing.com/en/login</u>
- 2. Using Kalimo's certification number, apply for a Lenzing Product License
- **3.** Within 14 days of the application, Lenzing will email a confirmation letter
- **4.** At this stage your company is eligible to work with Lenzing Branding and request request the hangtags
- **5.** Using the same portal and the Lenzing License Number apply for hangtags online.
- 6. Within 14 day, Lezing will review your application and confirm the hangtags request.



HANGTAG SAMPLE



STYLE #3071 Viscocrepe Ecovero 96% Rayon 4% Spandex 223 g/m2



SUSTAINABLE SOURCES

LENZING[™] ECOVERO[™] fibers are derived from sustainable wood and pulp, coming from certified and controlled sources.



HOW TO REQUEST YOUR ECOVERO HANGTAG

Before initiating the process, you will need:

- Kalimo's Lenzing Certification
 Number
- Your company information (including Tax ID/EIN Number)

STEPS:

- Register on Lenzing's website: <u>https://</u> <u>brandingservice.lenzing.com/en/login</u>
- 2. Using Kalimo's certification number, apply for a Lenzing Product License
- **3.** Within 14 days of the application, Lenzing will email a confirmation letter
- **4.** At this stage your company is eligible to work with Lenzing Branding and request request the hangtags
- **5.** Using the same portal and the Lenzing License Number apply for hangtags online.
- 6. Within 14 day, Lezing will review your application and confirm the hangtags request.



HANGTAG SAMPLE



LIVCIECO.

Livaeco by Birla Cellulose™ fiber is sourced from FSC® certified sustainable forests. It is made with lower water consumption and gas emissions.

STYLE #T733 Bossa Flex Livaeco 100% Rayon 110 g/m2



CONSCIOUSLY FASHIONABLE.

STYLE #T734 Bossa Light Livaeco 100% Rayon 80 g/m2



STYLE #T725

European Flax Linen Livaeco 55% Linen 45% Rayon 115 g/m2

HOW TO REQUEST YOUR LIVAECO HANGTAG

STEPS:

- 1. Request your hang tags together with your fabric Purchase Order submission. Make sure to advise your account executive.
- **2.** Inform the delivery address, if different from the fabric rolls destination.
- 3. That's it. Now you can expect to receive one LivaEco hang tag per yard of fabric ordered.

HANGTAG SAMPLE







Enviromental.



At Kalimo the sustainable practices go beyond the local environmental compulsory regulations in multiple aspects of the production process. It is our goal to continuously improve, being a sustainable reference in our country.





KALIMO specializes in digital printing, an efficient process that uses no dye paste and significantly less water compared to traditional methods.





KALIMO values the preservation of natural resources. The water used in the manufacturing process is treated to remove chemicals, oil, and dye before returning to the environment. We recently implemented a system that captures water from the rain, reducing the amount of water usage.

KALIMO uses clean natural gas energy in the manufacturing process. The heat generated from the process is reused saving 20% to 30% energy and the exhaust gases are treated to reduce emissions; At Kalimo we have a vertically integrated structure that allows us to knit and finish our fabrics in house, contributing for less GHG emission and energy usage.



Recycle.

Our raw material packaging, such as cardboards, plastic wrapping, and transfer paper from printing, is recycled by a third-party company partner.





Our fabrics have the Standard 100 OEKO-TEX® certification, that assures they are free of any harmful substance.



DYE CLEAN[®] is an innovative, saving and sustainable reactive dyeing process, which consists in reusing the same dyeing liquor for many lots and shades, that is the most salted and polluted liquor dyeing of the entire reactive dyeing process.

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STYLES UTILIZING THIS PROCESS:

Style #139

Style #218

Style #333

Style #340

Style #349

Style #350

Style #351

Style #352

Style #870

Style #6068 Style #6090 Style #6132 Style *#*7189 Style #9065 Style #9072 Style #9074 Style #9096 Style #9132