

TECHNICAL SPECIFICATIONS

Feature	Unit	Minimum limit	Standard	Maximum limit
Grams/meter	g/sq.m	225	250	275
Width	inches	54	57	***
Cutable width	inches	52	55	***
Fabric Yield	m/kg	2.39	2.76	3.23
Ounces/yards	Oz/sq.yd	6.6	7.4	8.1
Fiber content	91% POLYESTER 9% SPANDEX			

Additional comments about technical specifications

Larger width is not considered to be out of specification.

REST TIME 24 HOURS.

NCM

PFD	Off White/White	Dyed	Printed
6004.10.31	6004.10.31	6004.10.32	6004.10.34

DIMENSIONAL STABILITY

Shrinkage after washing (Machine wash - dry flat %)	Length (%)	Width (%)
	5	5

Additional comments about dimensional stability

The shrinkage value is an average between the batches produced and may be subject to change.

Do not leave dirty clothes together in a closed place for a long time, always keep separated in a cool and ventilated place.

Separate by light and dark colors. Use neutral soap. Do not twist.

WASHING INSTRUCTIONS



- maximum temperature for the machine wash 40C (105F) / delicate gentle



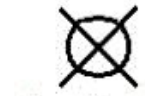
- do not bleach



- dry flat



- maximum temperature for the iron heat 110C (230F)



- do not dryclean

Note - The symbols should appear in the following order: washing, bleaching, drying, ironing and professional dry cleaning.

Additional instructions to use with care symbols

- Do not use steam during ironing.

STORAGE INSTRUCTIONS

- Do not hit the ends of the fabric (do not hit the top).
- Keep the packaging of the rolls until their end use.
- The identification of the rolls must always be kept.
- Stored textiles should not be exposed to the light. The exposure will compromise the fabric over time.
- Separate by batch.

GENERAL COMMENTS

- Iron with protective fabric over the style to avoid seam marks of seams.
- The washing mode is performed on the fabric, but after the fabric is converted into clothing, it must be evaluate (clothing appearance, use of other fabrics, use of interfacing / interlinings, etc).
- Be careful of the fabric getting in contact with abrasive surfaces, yarn may be tugged.
- Do not mix batches.
- Claims will be accepted within 15 days after receipt of the goods.
- All tests mentioned above were performed through NBR, ISO, AATCC standards and / or internal standards.
- It is essential to inform the purchase order, the intention to mix light and dark colors in the same piece.
- It is recommended to perform solidity tests before cutting if you are going to mix light and dark colors in the same piece.

Prepared by Sara Almeida: Quality / Kalimo
Approved by Murilo Garcia: Technical Manager